

NuTrends Display Tower Installation Guide

Version 2 - August 9, 2012

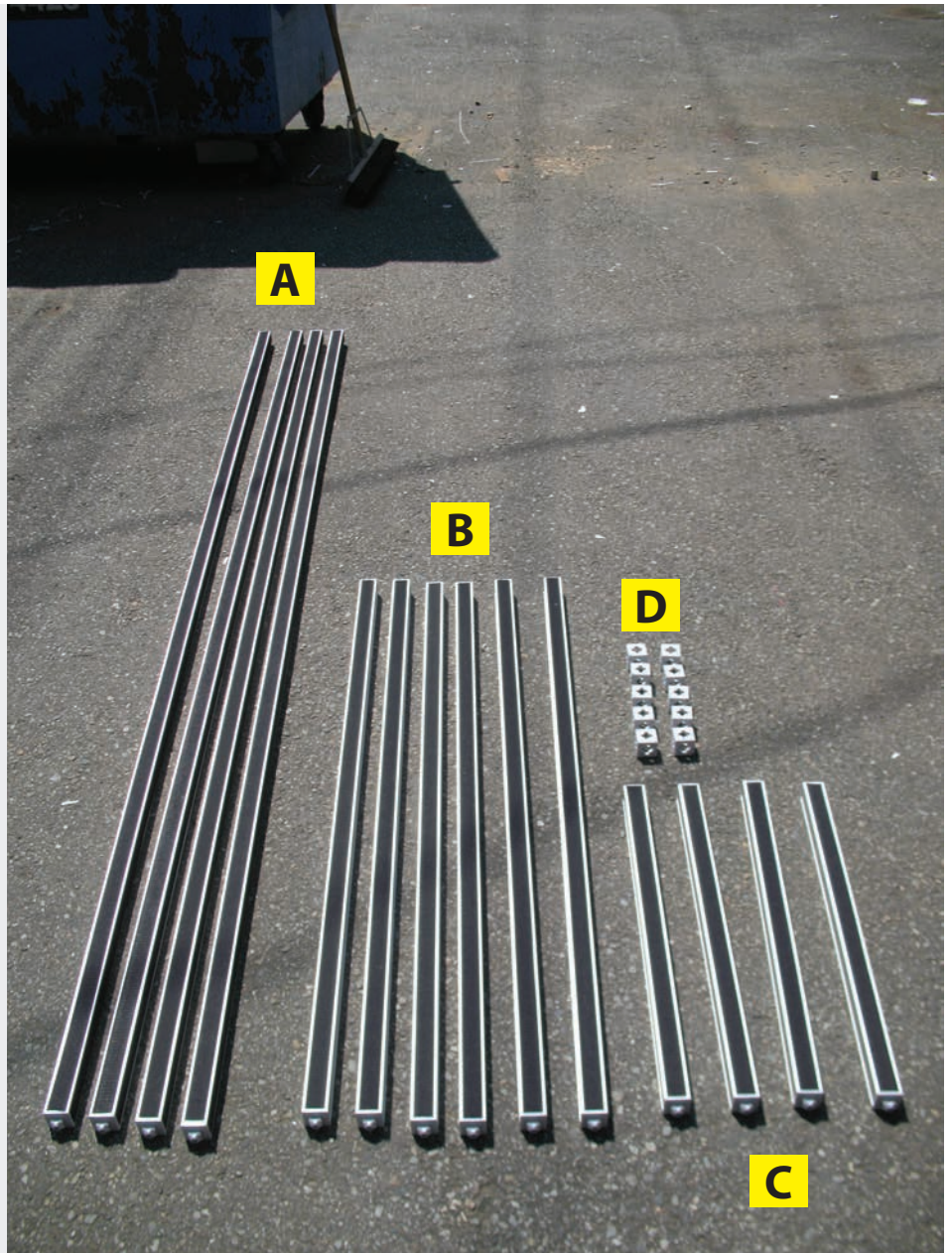


NuTrends
SIGNS & PRINTING
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Items List - Per Tower

- 8' Extrusion (A) - Qty: 4
- 4' Extrusion (B) - Qty: 7
- 2' Extrusion (C) - Qty: 4
- Connectors (D) - Qty: 10





Step 1

- Attach the Connector to the 2' extrusion (C)



Step 2

- Attach the second 2' extrusion (C) to the first one
Which will then give you a 4' piece





Step 3

- Attach a Connector to each side of an 8' extrusion (A)



Step 4

- Attach double (C) from step 1 to one end of the 8' extrusion (A)

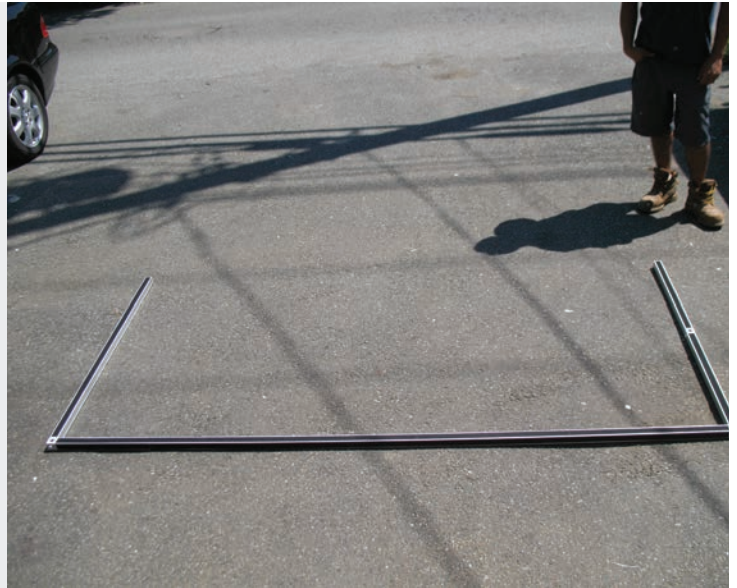




Step 5

- Attach a 4' extrusion (B) to the other side of the 8' extrusion (A)

Notes: Insure that the Velcro points to one direction



Step 6

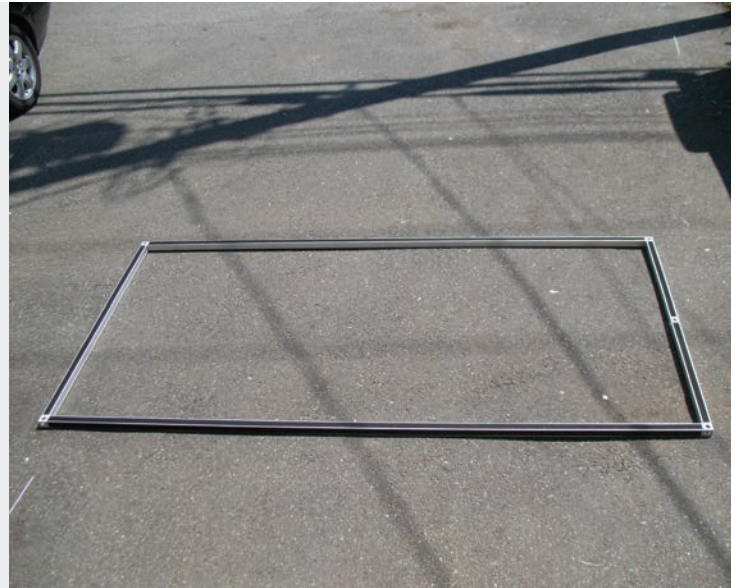
- Attach the 8' extrusion (A) to existing extrusions





Step 7

- Repeat steps 1 - 6 to create a second rectangle from the same type of extrusions



Step 8



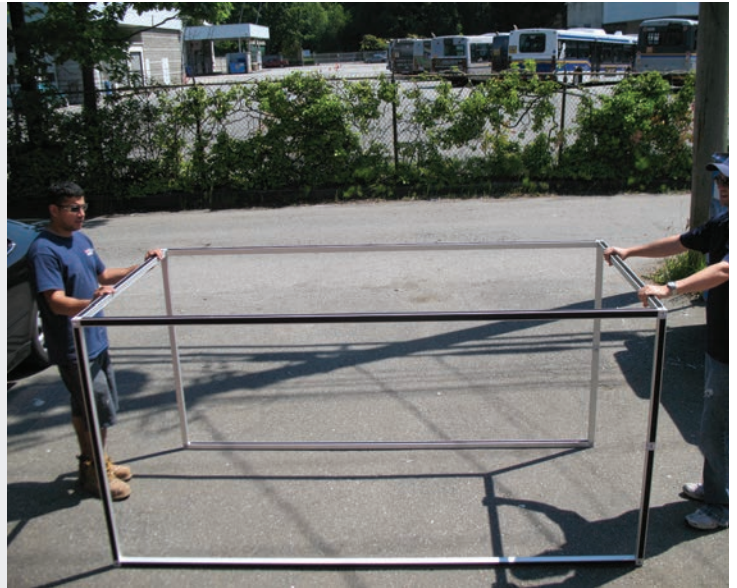
- Put on sides with all Velcro facing out

Notes: Be sure to have another person hold both rectangles in place to prevent them from falling down



Step 9

- Attach a 4' extrusion (B) to the other side (velcro facing out)



Step 10



- Flip the partially completed tower 180 degrees

Notes: Be careful to not bend the extrusion when flipping it as it can add unwanted pressure to the connectors and they may snap as a result of it.



Step 11

- Attach the 4' extrusion (B) in the centre on one side of the partially completed tower



Step 12

- Connect a 4' extrusion (B) to both ends of the 8' extrusions (A) of the partially completed tower





Step 13

- Inspect the tower to insure that the Velcro is visible on all four side and that all connectors are properly in place



Step 14

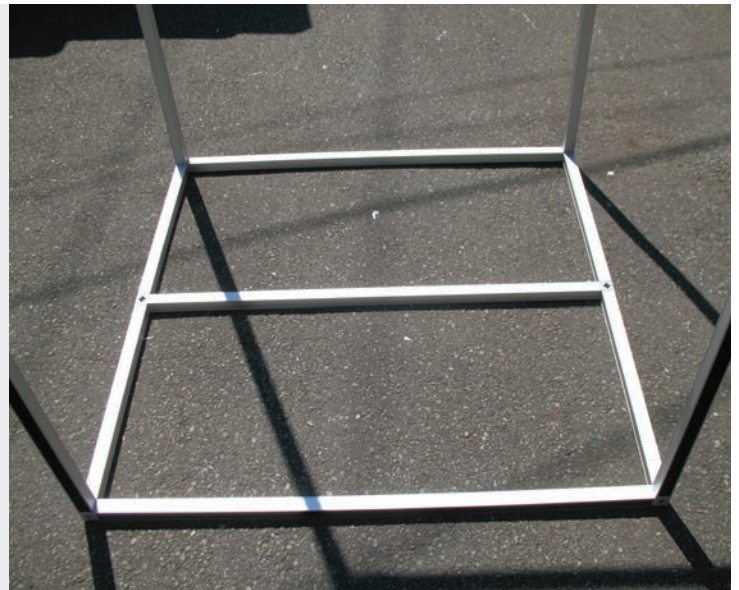
- Flip the tower upright





Step 15

- Add sand bags if required



Step 16



- Proceed to attach coroplast panels to the tower



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